

5-Flute - Variable Index



AlCrNX Coated

Variable Index, 5-Flute, Square & Corner Radius, 40° Helix

Cutter Ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank Ø	AlCrNX Coated Part #
3/8	.3750	1-5/8	4	.015	3/8	REX5075
3/8	.3750	1-5/8	4	.030	3/8	REX5076
3/8	.3750	1-5/8	4	.060	3/8	REX5077
3/8	.3750	1-5/8	4	.090	3/8	REX5078
3/8	.3750	1-5/8	4	.120	3/8	REX5079
3/8	.3750	2	4	—	3/8	REX5095
3/8	.3750	2	4	.015	3/8	REX5096
3/8	.3750	2	4	.030	3/8	REX5097
3/8	.3750	2	4	.060	3/8	REX5098
3/8	.3750	2	4	.090	3/8	REX5099
7/16	.4375	5/8	2-1/2	—	7/16	REX5109
7/16	.4375	5/8	2-1/2	.015	7/16	REX5110
7/16	.4375	5/8	2-1/2	.030	7/16	REX5111
7/16	.4375	1	2-3/4	—	7/16	REX5116
7/16	.4375	1	2-3/4	.015	7/16	REX5117
7/16	.4375	1	2-3/4	.030	7/16	REX5118
7/16	.4375	2	4	—	7/16	REX5123
7/16	.4375	2	4	.015	7/16	REX5124
7/16	.4375	2	4	.030	7/16	REX5125
1/2	.5000	5/8	2-1/2	—	1/2	REX5130
1/2	.5000	5/8	2-1/2	.015	1/2	REX5131
1/2	.5000	5/8	2-1/2	.030	1/2	REX5132
1/2	.5000	5/8	2-1/2	.060	1/2	REX5133
1/2	.5000	5/8	2-1/2	.090	1/2	REX5134
1/2	.5000	5/8	2-1/2	.120	1/2	REX5135
1/2	.5000	1	3	—	1/2	REX5138
1/2	.5000	1	3	.015	1/2	REX5139
1/2	.5000	1	3	.030	1/2	REX5140
1/2	.5000	1	3	.060	1/2	REX5141
1/2	.5000	1	3	.090	1/2	REX5142
1/2	.5000	1	3	.120	1/2	REX5143
1/2	.5000	1-1/4	3	—	1/2	REX5146
1/2	.5000	1-1/4	3	.015	1/2	REX5147
1/2	.5000	1-1/4	3	.030	1/2	REX5148
1/2	.5000	1-1/4	3	.060	1/2	REX5149
1/2	.5000	1-1/4	3	.090	1/2	REX5150
1/2	.5000	1-1/4	3	.120	1/2	REX5151
1/2	.5000	1-5/8	4	—	1/2	REX5154
1/2	.5000	1-5/8	4	.015	1/2	REX5155

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.



Speeds & Feeds page 198-199.
Tool application data pages 208-212.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.